



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4711-041
Job Sheet 166554



Part No: D4711-041

Job Qty: 4 ea

Part Name: Expandable Pin Assembly, Modified



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 10/25/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:B 13.03.11 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/24/17	0.00	0.00	Start up container	
110	Packaging	4 pcs	10/24/17	0.00	0.00	Packaging1	
120	Small Fab	4 pcs	10/25/17	0.00	0.65	Small Fab	
130	QC	4 pcs	10/25/17	0.00	0.00	QC5	
140	Packaging	4 pcs	10/25/17	0.00	0.00	Packaging3	
150	QC21-SA	4 Ea	10/25/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4711-043 F154423	41	2	0	0
	D4726-1 F164447	41	16	0	0
	D4727-041 F164462	41	15	0	0
	D4749-1 F161866	41	17	0	0

Part Specifications

Specifications could not be found.

Plex 10/11/17 10:51 AM Dart.lajeunesse.marie

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		QTY Effective: _____ MRB (QS1042) Approval ☐		Date: _____ Step #: _____	
Completed By _____		Lead hand / Supervisor Approval Verification _____		QC / QA Coordinator Approval _____		Part No: D4711-041 Revision: _____ Operation: _____ Quantity: 1 Change No: _____			
Expandable Pin Assembly, Modified									
Barcode: 									
DART AEROSPACE S005669									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com									
Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐									
Contamination ☐ Cut Too Short ☐ CounterSink ☐ Heat Treat ☐ Crushing ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misaligned/off center ☐ Mislabeled ☐ Off-set ☐ Out of Sequence ☐ Wrong Stock Pulled ☐									
OTHER: _____									